



TECHNICAL DATA SHEET

SPRAY ADHESIVE

SAS470

1. Introduction

A general purpose spray adhesive, free of chlorinated solvents, with good adhesion and high bonding strength designed for use on a wide variety of substrates.

2. Where to use

For general purpose repair work and applications such as carpet fitting, upholstery, foam bonding, etc.

3. Where not to use

- Construction applications
- Plasticised PVC
- Applications where the temperature will exceed 50°C

4 Benefits

- Ease of use
- Long open time for accurate positioning
- Fast drying.
- High bond strength.

5. Physical properties [Adhesive base except where stated].

Appearance	Yellow/brown liquid with a strong ketone odour
pH	Not applicable
Specific Gravity	0.84 +/- 0.02
Viscosity	Thin liquid
Non Volatiles % m/m	30 – 40
Active Content % m/m, as supplied	40 – 50
Flammability, as supplied	Extremely flammable, flash point below -20°C.
Composition Data, as supplied	A solution of a styrene butadiene polymer and supplementary additives in heptane, acetone and butanone in a dimethyl ether and butane/propane/isobutane propellant.
Service Temperature	Designed for use at ambient temperature.

6. Application Details

Shake thoroughly before use. Spray sparingly onto clean, dry surfaces ensuring an even coating and leave for a few moments to partially dry. For a low strength bond, or where repositioning is required, apply only to one surface; for a stronger bond apply a number of coats to both surfaces.

Press surfaces together firmly working outwards from the centre.

After use invert the can and depress the actuator to clear the nozzle.

7. Availability

500 ml aerosols.