

### VC 6 ADHESIVE SPRAY

Reference 000103044731; Amendment 0, April 2009

#### 1. Introduction

A general purpose re-positional spray adhesive, free of chlorinated solvents, with good adhesion and high bonding strength designed for use on a wide variety of substrates.

#### 2. Where to use

For general purpose repair work and applications such as carpet fitting, upholstery, foam bonding, etc.

#### 3. Where not to use

- Construction applications
- Plasticised PVC
- Applications at temperatures above 50°C

#### 4. Benefits

- Ease of use
- Long open time for accurate positioning
- Fast drying.
- High bond strength.

#### 5. Physical properties [Adhesive base except where stated].

Appearance	Yellow/brown liquid with a strong ketone odour
pH	Not applicable
Specific Gravity	0.84 +/- 0.02
Viscosity	Thin liquid
Non Volatiles % m/m	30 - 40
Active Content % m/m, as supplied	40 - 50
Flammability, as supplied	Extremely flammable, flash point below -20°C.
Composition Data, as supplied	A solution of a styrene butadiene polymer and supplementary additives in heptane, acetone and butanone in a dimethyl ether and butane/propane/isobutane propellant.
Service Temperature	Designed for use at ambient temperature.

#### 6. Application Details

Shake thoroughly before use. Spray sparingly onto clean, dry surfaces ensuring an even coating and leave for a few moments to partially dry. For a low strength bond, or where repositioning is required, apply only to one surface; for a stronger bond apply a number of coats to both surfaces.

Press surfaces together firmly working outwards from the centre.

After use invert the can and depress the actuator to clear the nozzle.

#### 7. Availability

400 ml aerosols.