



1. INTRODUCTION

Cutting spray is a specifically formulated blend of lubricants, extreme pressure additives and supplementary components, designed to prevent pitting and metal seizures and to see mechanical processing of metals, reducing frictional heat accumulation and frictional forces. This product is suitable for use on stainless steel and titanium.

SAS46 – 500ml Aerosol

2. WHERE TO USE

On cutting, tapping and drilling operations.

3. WHERE NOT TO USE

- No major restrictions.

4. BENEFITS

- Suitable for use on all metals.
- Contains Extreme Pressure and Anti Wear additives.
- Improves machined finishes.
- Improves tool performances.
- Extends tool life.

5. PHYSICAL PROPERTIES (Lubricant base except where stated).

Appearance	A brown liquid
pH	Not applicable
Specific Gravity	0.880 +/- 0.01 @ 20 C
Non Volatiles % m/m	>90
Active Content % m/m, as supplied	50 – 70
Flammability, as supplied	Extremely flammable, flash point below -20 C.
Composition Data, as supplied	A solution of naphthenic lubricants, petroleum wax, and anti wear and extreme pressure additives in Naphtha (petroleum), hydrotreated light in a butane/isobutane/propane propellant.
Service Temperature (Continuous)	Designed for use at ambient temperatures.

6. APPLICATION DETAILS

Shake can thoroughly before use. Hold upright and spray directly onto the tool and component.